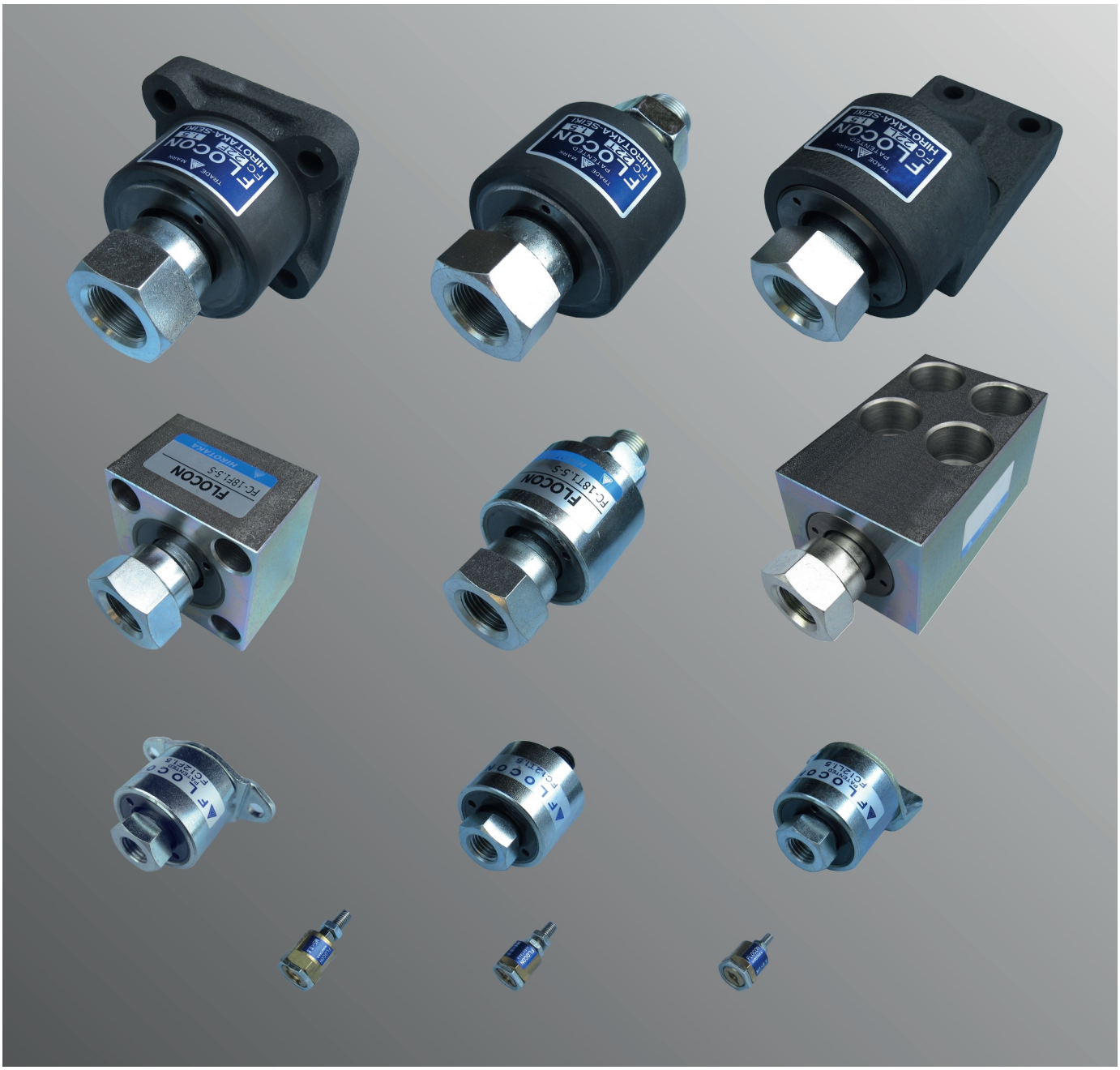
Floating joint for rod type cylinders

FLOATING CONNECTOR

Absorb for misalignment between the cylinder and the driven body.



HIROTAKA MFG. CO.,LTD.

Protects the rod type cylinder from misalignment and parallelism errors and maintaining smooth operation!

In addition to Mini and Standard type, our lineup includes a Strong type designed to excel under heavy loads.
The Standard type is equipped with rolling bearings, providing superior responsiveness to lateral loads.

Overview

There are many toroubles such as the cylinder does not move smoothly, intermittent chattering and galling occur especially when the speed is slowed down, or as a result of long-term use, the rod bends, air leakage occure because the bearing is worn out.
In most cases, these are caused by misalignment between the cylinder and the object to be operated, or lack of parallelism. Floating Connector (FLOCON) is a product that reduces the burden on the installation worker due to such like these misalignment, eliminates troubles, and dramatically extends the life of the cylinder and equipment.

Feature

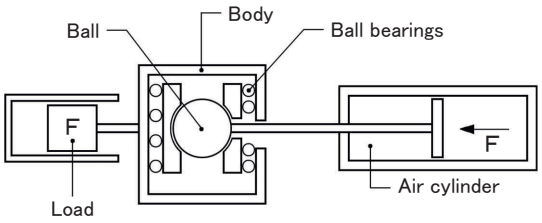
1. Since the alignment and parallelism between the cylinder and the object to be operated can be adjusted by eye measurement level, the cylinder can be easily installed.
2. Since the structure does not apply an strong lateral load, the life of the cylinder can be extended and smooth movement can be obtained.
3. There are a wide variety of models from mini type to large and powerful type considering various mounting locations.
4. Save time and expenses and improve work efficiency.

Operating Lateral Load

Standard type (Rolling system)

The standard type FLOCON uses ball bearings to reduce the coefficient of friction, operate at about 1/25 or less of the cylinder thrust, significantly reduce the lateral load, and perfectly absorb misalignment.

Lateral load required for operation =
Cylinder thrust (Load) "F" × Coefficient of friction "μ"



Coefficient of frintion μ = 0.04 or less

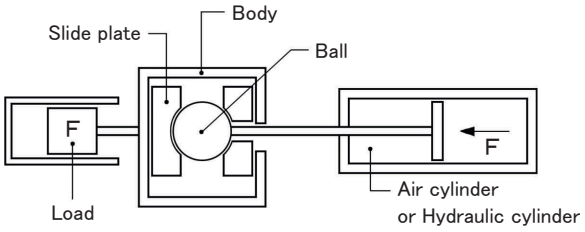
Lateral load of rolling system "Fμ" (at 0.5 MPa)

Bore size / μ	ϕ20	ϕ32	ϕ40	ϕ50
0.04	6.1 N	15.7 N	24.7 N	38.5 N

Strong type (Sliding system)

The strong type FLOCON uses slide plate instead of the ball bearings, so it shows great power when the pressing load is large.

Lateral load required for operation =
Cylinder thrust (Load) "F" × Coefficient of friction "μ"



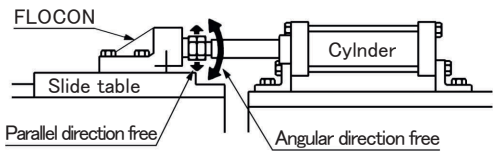
Coefficient of frintion μ = 0.4

Lateral load of sliding system "Fμ" (at 0.5 MPa)

Bore size / μ	ϕ20	ϕ32	ϕ40	ϕ50
0.4	61.7 N	157.8 N	247.1 N	385.4 N

Benefits of Using FLOCON

- Prevention uneven wear of cylinder bearings
- Prevention abnormal wear of packing and seals
- Reduction of alignment man-hours during assembly
- Extend the life of cylinder and equipment
- Smooth cylinder operation
- Chatter reduction at low pressure operation
- Prevention of thrust reduction



Precautions for safe handling

- The threaded portion can be rotated, but FLOCON is not a fitting designed for rotational axis. So, do not use for rotational applications.
- No lublication required.
  Lublicating grease is already filled.
- Cannot be disassembled and reused.
- The maximum working load is the value at static load.
- Note that the working load value will be smaller if the impact is repeated.
- Cannot be used for TC, CA, CB type cylinders.

FLOATING CONNECTOR

FC series

For air and hydraulic cylinders

Specifications

Miniature・Standard type				Strong type (S type)				
Model	Max. operating load (Static load) Unit : N	Allowable eccentricity ϕU mm	Rotating angle	Model	Max. operating load Unit : N Push	Max. operating load Unit : N Pull	Allowable eccentricity ϕU mm	Rotating angle
FC3	18	1	10°	FC14 to 16-S	19600	5200	2	10°
FC4	53	1		FC18-S	39200	5200	2	
FC5 to 6	120	1		FC20 to 24-S	39200	7600	2	
FC8	580	1		FC26 to 27-S	39200	13500	3	
FC10 to 12	1100	1.5		FC30-S	78400	13500	3	
FC14 to 18	5200	2		FC33 to 45-S	78400	24500	3	
FC20 to 24	7600	3		※ Max. operating load are based on static load.				
FC26 to 30	13500	3						
FC33 to 45	24500	3						

How to Order

FC 22 F 1.5 D - S

① ② ③ ④ ⑤

Floating Connector

Example

FC22F1.5

① Nominal thread size : 22mm
② Mounting type : Flange type
③ Pitch : 1.5mm
④ Dust cover : Without dust cover
⑤ Standard type

① Nominal thread size	
Symbol	Nominal thread size
3	3 mm
4	4 mm
5	5 mm
6	6 mm
7	8 mm
10	10 mm
12	12 mm
14	14 mm
16	16 mm
18	18 mm
20	20 mm
22	22 mm
24	24 mm
26	26 mm
27	27 mm
30	30 mm
33	33 mm
36	36 mm
40	40 mm
42	42 mm
45	45 mm

② Mounting type	
Symbol	Mounting type
T	Screw type
F	Flange type
L	Bracket type

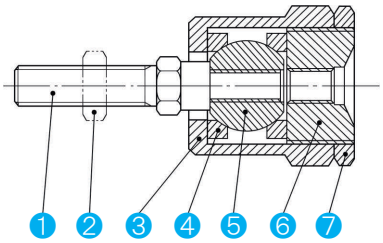
③ Thread pitch		
Symbol	Thread pitch	
0.5	0.5 mm	(FC3)
0.7	0.7 mm	(FC4)
0.8	0.8 mm	(FC5)
1.0	1.0 mm	(FC6, 8)
1.25	1.25 mm	(FC10)
1.5	1.5 mm	(FC12 to 45)

④ Dust cover (Standard type only)	
Symbol	Dust cover
Nil	Without dust cover
D	With dust cover

⑤ Strong type	
Symbol	Strong type
Nil	Standard type
S	Strong type

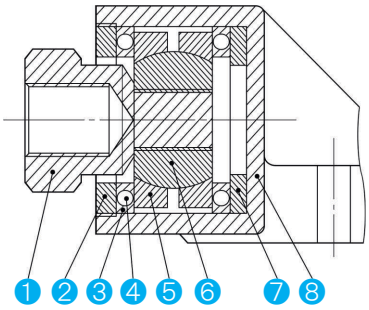
Construction

Miniature type



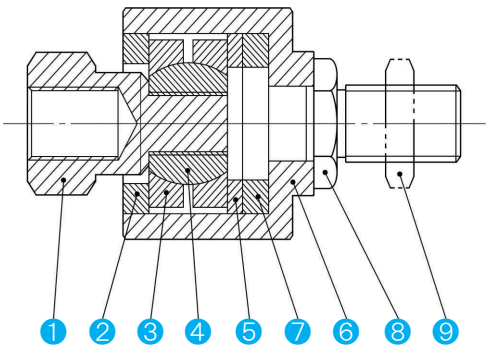
No.	Description	Material
1	Stud	Stainless steel
2	Lock nut	Rolled steel
3	Case	Copper alloy
4	Ball holder	Copper alloy
5	Ball joiner	Copper alloy
6	Socket	Copper alloy
7	Socket nut	Steel

Standard type



No.	Description	Material
1	Socket	Rolled steel
2	Cap	Bearing steel
3	Steel ball hold plate	Nitrile rubber
4	Steel ball	Bearing steel
5	Ball holder	Bearing steel
6	Ball joiner	Carbon steel
7	Steel ball holder	Bearing steel
8	Case	Cast iron

Strong type



No.	Description	Material
1	Socket	Rolled steel
2	Cap	Bearing steel
3	Ball holder	Bearing steel
4	Ball joiner	Carbon steel
5	Washer (1)	Bearing steel
6	Case	Rolled steel
7	Washer (2)	Carbon steel
8	Stud	Rolled steel
9	Lock nut	Rolled steel

FLOATING CONNECTOR

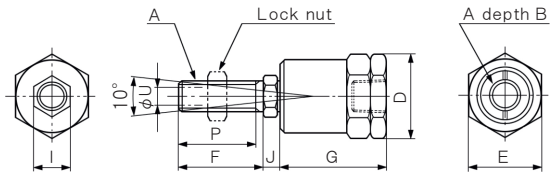
FC series

For air and hydraulic cylinders

Miniature・Standard type
(M3 to M45)

Dimensions

FC3T to 6T



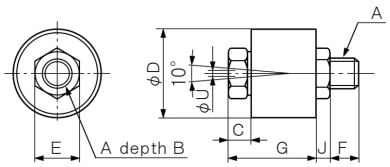
Miniature type

- Mounting type is “T” only.
- Custom thread pitch cannot be manufactured.
- Come with a lock nut.

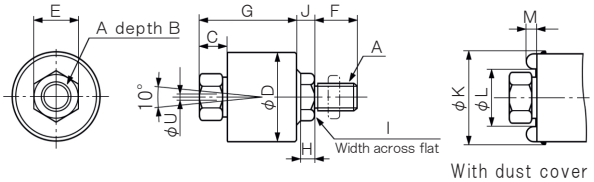
Standard type

- Custom thread pitch can be manufactured.
- The accuracy for the maximum clearance in the thrust direction is 0.05 mm or less.
- FC14T1.5 to FC30T1.5 comes with a lock nut.

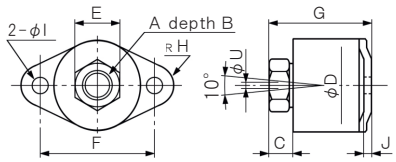
FC8 T to 12 T



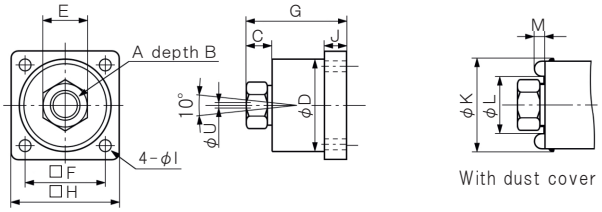
FC14 T to 45 T



FC8 F to 12 F

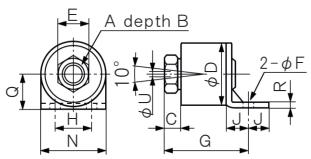


FC14 F to 45 F

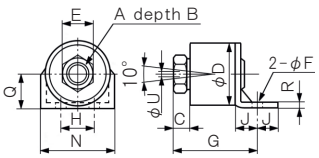


FC8 L to 12 L

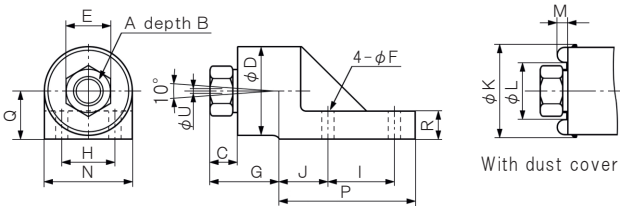
FC8L



FC10L・FC12L



FC14 L to 45 L



Dimentions

Miniature type FC3T to FC6T

Model \ Symbol	A		B	D	E	F	G	I	J	P	Allowable eccentricity U	Max. operating load (N)	Mass (gf)
	Thread size	Pitch											
FC3T 0.5	3	0.5	4.5	12.7	11	8	12	5.5	3	8	1	18	8
FC4T 0.7	4	0.7	4.5	12.7	11	10	12	7	4	10	1	53	9
FC5T 0.8	5	0.8	6	16.2	14	12.5	17	6	4	11	1	120	21
FC6T 1.0	6	1.0	6	16.2	14	15.5	17	6	4	14	1	120	22

Unit : mm

Standard type FC8□ to FC45□

Symbol \ Model		FC8□	FC10□	FC12□	FC14□	FC16□	FC18□	FC20□	FC22□	FC24□	FC26□	FC27□	FC30□	FC33□	FC36□	FC40□	FC42□	FC45□
A	Thread size	8	10	12	14	16	18	20	22	24	26	27	30	33	36	40	42	45
	Pitch	1.0	1.25	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
B		8	10	10	13	13	15	20	22	22	22	22	22	35	35	35	35	35
C	±1.0	6	9.5	9.5	14	14	24	21	31	31	33	33	33	50	50	50	50	50
D	T	30	36	36	45	45	45	61	61	61	69	69	69	87	87	87	87	87
	F	30	36	36	49	49	49	61	61	61	69	69	69	87	87	87	87	87
	L	30	36	36	51	51	51	62	62	62	69	69	69	87	87	87	87	87
E		14	19	19	23	23	29	32	35	35	41	41	41	54	54	54	67	67
F	T	12	12	12	24	24	24	32	32	32	42	42	42	60	60	60	60	60
	F	40	48	48	43	43	43	55	55	55	64	64	64	80	80	80	80	80
	L	5.5	6.5	6.5	7	7	7	9	9	9	11	11	11	14	14	14	14	14
G ±1.0	T	30	36	36	49	49	59	64.5	74.5	74.5	84	84	84	117	117	117	117	117
	F	36	43.5	43.5	54	54	64	68	78	78	88	88	88	123	123	123	123	123
	L	39.5	48	48	35	35	45	45	55	55	61	61	61	85	85	85	85	85
H	T	—	—	—	—	—	—	6	6	6	8	8	8	10	10	10	10	10
	F	6	7	7	59	59	59	76	76	76	87	87	87	111	111	111	111	111
	L	16	20	20	28	28	28	36	36	36	40	40	40	52	52	52	52	52
I	T	13	17.5	19	23	23	23	29	29	29	35	35	35	54	54	54	54	54
	F	5.5	6.5	6.5	7	7	7	9	9	9	11	11	11	14	14	14	14	14
	L	—	—	—	35	35	35	46	46	46	54	54	54	68	68	68	68	68
J	T	3	3	3	6	6	6	11.5	11.5	11.5	15	15	15	20	20	20	20	20
	F	3	3	3	12	12	12	15	15	15	16	16	16	20	20	20	20	20
	L	10	12	12	27	27	27	34	34	34	42	42	42	55	55	55	55	55
K	T L	32	38	38	48	48	48	65	65	65	73	73	73	91	91	91	91	91
	F	32	38	38	52	52	52	65	65	65	73	73	73	91	91	91	91	91
L		20	26	26	31	31	31	41	41	41	45	45	45	61	61	61	61	61
M		2	3	3	4	4	4	6	6	6	10	10	10	10	10	10	10	10
N	L	31	43	43	51	51	51	62	62	62	69	69	69	87	87	87	87	87
P	L	—	—	—	70	70	70	90	90	90	112	112	112	144	144	144	144	144
Q	L	16	19	19	26	26	26	32	32	32	37	37	37	47	47	47	47	47
R	L	3	3	3	14	14	14	18	18	18	22	22	22	28	28	28	28	28
U	Allowable eccentricity	1	1.5	1.5	2	2	2	3	3	3	3	3	3	3	3	3	3	3
Max. operating load (N)		580	1100	1100	5200	5200	5200	7600	7600	7600	13500	13500	13500	24500	24500	24500	24500	24500
Mass (kgf)	T	0.12	0.19	0.20	0.40	0.40	0.50	1.10	1.10	1.10	1.80	1.80	1.80	4.20	4.20	4.20	4.30	4.30
	F	0.14	0.20	0.20	0.54	0.54	0.60	1.00	1.10	1.10	1.80	1.80	1.80	4.00	4.00	4.00	4.20	4.20
	L	0.16	0.27	0.28	0.80	0.80	0.90	1.40	1.50	1.50	2.30	2.30	2.30	4.60	4.60	4.60	4.70	4.70

Unit : mm

Note 1) The threaded part can rotate, but it cannot be used for rotation because it is not a rotating joint.
Note 2) No refueling required. It is filled with lubricating grease.
Note 3) Do not reuse if disassembled.
Note 4) Note that the maximum operating load value will decrease in the case of repeated impact load.

FLOATING CONNECTOR

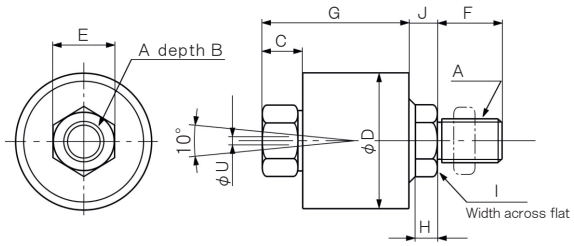
FC series

For air and hydraulic cylinders

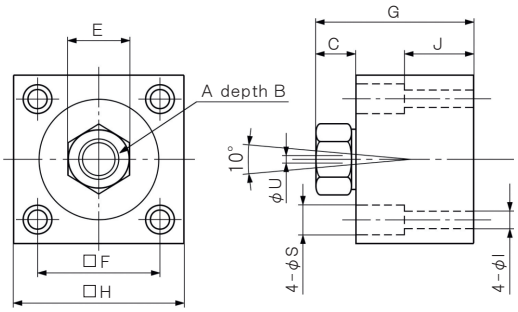
Strong type
(M14 to M45)

Dimensions

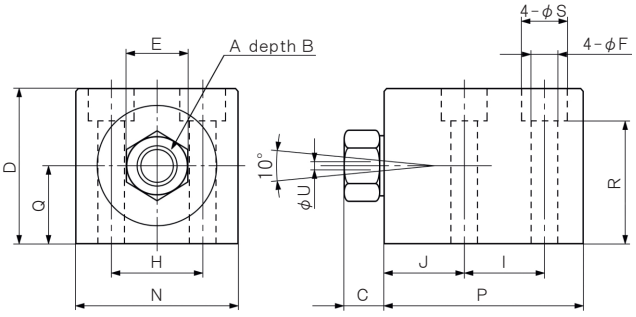
FC14 T -S to 45 T -S



FC14 F -S to 45 F -S



FC14 L -S to 45 L -S



Dimensions

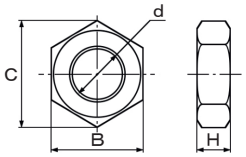
Strong type FC14□-S to FC45□-S

Symbol \ Model		FC14-S	FC16-S	FC18-S	FC20-S	FC22-S	FC24-S	FC26-S	FC27-S	FC30-S	FC33-S	FC36-S	FC40-S	FC42-S	FC45-S
A	Thread size	14	16	18	20	22	24	26	27	30	33	36	40	42	45
	Pitch	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5	1.5
B		13	13	15	20	22	22	22	22	22	35	35	35	35	35
C		17	17	27	24.5	34.5	34.5	36.5	36.5	36.5	54	54	54	54	54
D	T	45	45	45	61	61	61	69	69	69	87	87	87	87	87
	F	—	—	—	—	—	—	—	—	—	—	—	—	—	—
	L	52	52	52	64	64	64	72	72	72	87	87	87	87	87
E		23	23	29	32	35	35	41	41	41	54	54	54	67	67
F	T	24	24	24	32	32	32	42	42	42	60	60	60	60	60
	F	43	43	43	55	55	55	64	64	64	80	80	80	80	80
	L	16	16	16	16	16	16	20	20	20	20	20	20	20	20
G ±1.0	T	52	52	62	68	78	78	87.5	87.5	87.5	121	121	121	121	121
	F	57	57	67	72	82	82	91	91	91	127	127	127	127	127
	L	—	—	—	—	—	—	—	—	—	—	—	—	—	—
H	T	—	—	—	6	6	6	8	8	8	10	10	10	10	10
	F	60	60	60	75	75	75	90	90	90	110	110	110	110	110
	L	30	30	30	30	30	30	34	34	34	50	50	50	50	50
I	T	23	23	23	29	29	29	35	35	35	54	54	54	54	54
	F	7	7	7	9	9	9	11	11	11	14	14	14	14	14
	L	34	34	34	34	34	34	35	35	35	50	50	50	50	50
J	T	6	6	6	11.5	11.5	11.5	15	15	15	20	20	20	20	20
	F	25	25	25	30	30	30	30	30	30	35	35	35	35	35
	L	48	48	48	55	55	55	65	65	65	85	85	85	85	85
N	L	60	60	60	64	64	64	72	72	72	87	87	87	87	87
P	L	97	97	97	104	104	104	120	120	120	156	156	156	156	156
Q	L	26	26	26	32	32	32	37	37	37	47	47	47	47	47
R	L	34	34	34	34	34	34	52	52	52	55	55	55	55	55
S	F	13	13	13	16	16	16	18.5	18.5	18.5	23	23	23	23	23
	L	23	23	23	23	23	23	29	29	29	29	29	29	29	29
U	Allowable eccentricity	2	2	2	3	3	3	3	3	3	3	3	3	3	3
Max. operating load (N)	Tension	5200	5200	5200	7600	7600	7600	13500	13500	13500	24500	24500	24500	24500	24500
	Compression	19600	19600	39200	39200	39200	39200	39200	39200	39200	78400	78400	78400	78400	78400
Mass (kgf)	T	0.40	0.40	0.50	1.30	1.30	1.30	2.00	2.00	2.00	4.30	4.30	4.30	4.40	4.40
	F	1.00	1.00	1.06	1.80	1.90	1.90	3.30	3.30	3.30	6.60	6.60	6.60	6.80	6.80
	L	1.80	1.80	1.80	3.00	3.00	3.00	4.20	4.20	4.20	8.60	8.60	8.60	8.70	8.70

Unit : mm

Note 1) Use the strong type when the compression load is large.
Note 2) It cannot manufacture less than thread size 12 mm.
Note 3) The threaded part can rotate, but it cannot be used for rotation because it is not a rotating joint.
Note 4) No refueling required. It is filled with lubricating grease.
Note 5) Do not reuse if disassembled.
Note 6) Note that the maximum operating load value will decrease in the case of repeated impact load.
Note 7) FC14T1.5-S to FC30T1.5-S comes with a lock nut.

Lock Nut



Unit : mm

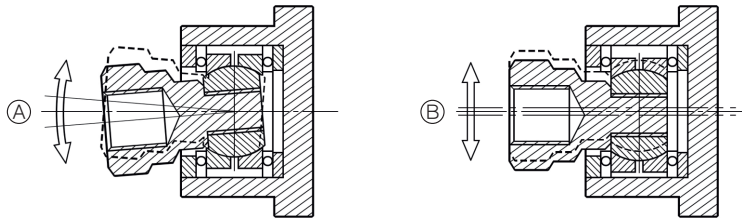
Symbol \ Thread	M14	M16	M18	M20	M22	M24	M26	M27	M30
d	M14 P1.5	M16 P1.5	M18 P1.5	M20 P1.5	M22 P1.5	M24 P1.5	M26 P1.5	M27 P1.5	M30 P1.5
H	8	10	11	12	13	14	16	16	18
B	22	24	27	30	32	36	41	41	46
C	25.4	27.7	31.2	34.6	37.0	41.6	47.3	47.3	53.1

FLOATING CONNECTOR

FC series

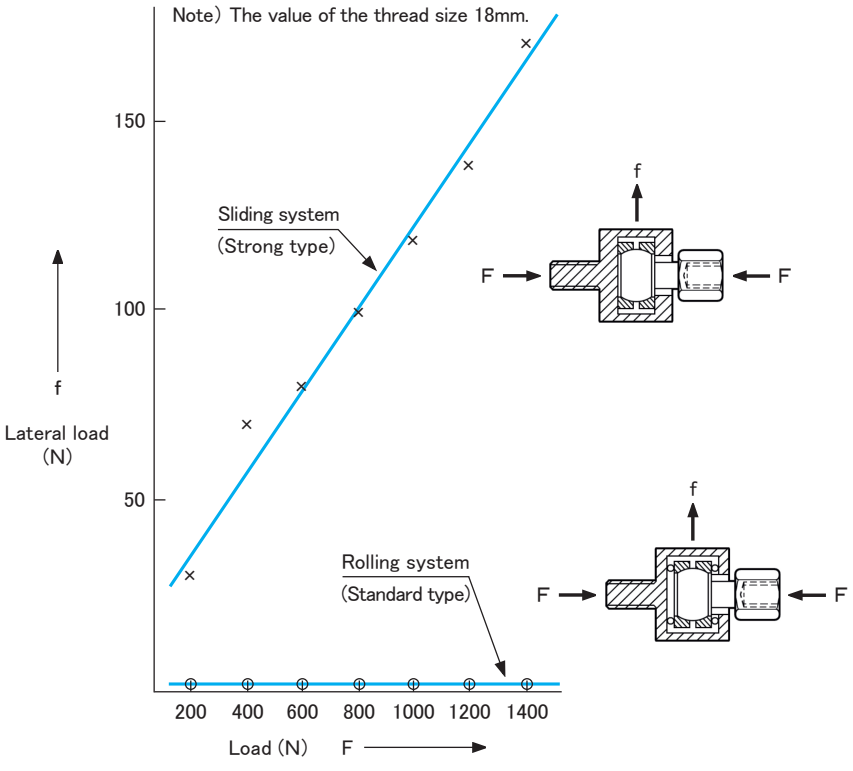
For air and hydraulic cylinders

Operating Principles



The swing motion Ⓐ and eccentric movement motion Ⓑ of the ball joint are housed in a compact case to absorb the misalignment in the three-dimensional direction.
Since the alignment and parallelism between the cylinder and the object to be operated can be adjusted by eye measurement level, the cylinder can be easily installed.

Comparison of Load and Lateral Load

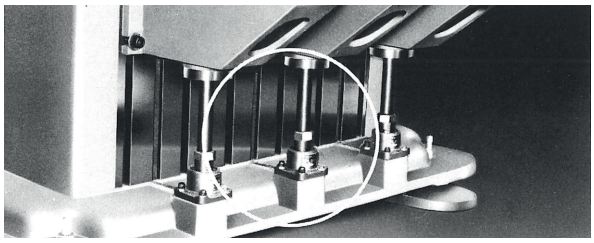


The left graph shows the values of the perpendicular movement force (F) at each axial load (f) for FC18T (Rolling system) and FC18T-S (Sliding system).

(The smaller the value of "f", the smaller the eccentric load on the bearing of the cylinder, and the more durable the cylinder.)

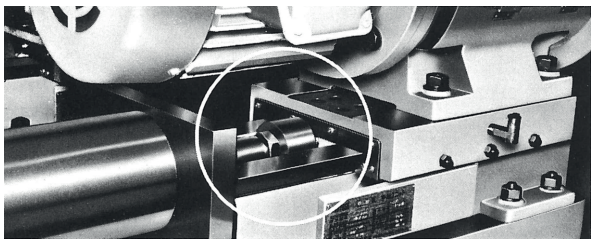
Usage Example

Usage example for F type



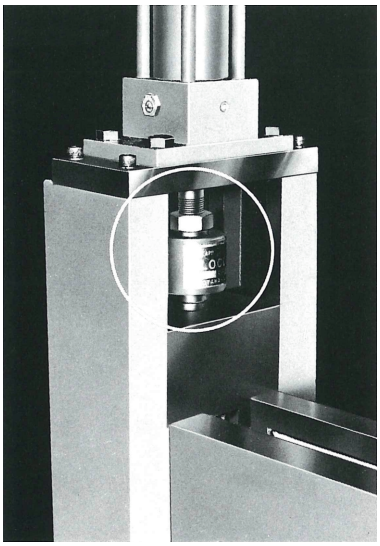
● F type : The jack device of vertical transfer.

Usage example for L type



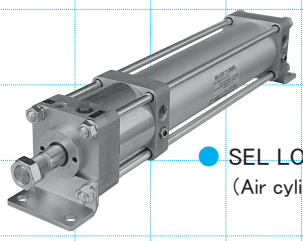
● L type : The slide base of the multi-axis drill unir.

Usage example for T type

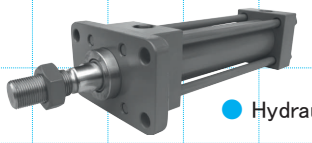


● T type : The vertical movement JIG.

Related product



● SEL LOCK CYLINDER
(Air cylinder with braking unit)



● Hydraulic cylinder

● PNEUMATIC POWER CYLINDER
(High thrust air cylinder)

● POWER PACK CYLINDER
(High thrust air cylinder)

HIROTAKA MFG. CO.,LTD.

HEAD OFFICE 5-89, Ikoma-cho, Kita-ku, Nagoya City, Aichi 462-0832, JAPAN Phone +81-52-991-6111 Fax +81-52-991-6115

●LINE UP●

PNEUMATIC POWER CYLINDER
PNEUMATIC BOOSTER
POWER PACK CYLINDER
RUSH BOOSTER
HYDRAULIC CYLINDER
FREE LOCK PAD
SELLOCK CYLINDER
FLOATING CONNECTOR
AUTO CLAMPER
SEL NUT
LINEA BRAKE

PNEUMATIC AND HYDRAULIC
EQUIPMENT